

## PRODUCT SPECIFICATIONS

### Product Description

A two component, high build, amine cured heavy-duty epoxy coating.

### Design Feature

- A tough anti-corrosive coating for splash / tidal zones, pipelines, bridge / jetty pilings etc.
- An environment friendly, tar-free replacement for coal tar epoxy coatings.
- Excellent fresh water and sea water resistance comparable to coal tar epoxies.
- Excellent anti-corrosive performance.
- Good abrasion resistance and high hardness.
- Fast curing. Able to cure underwater and at low temperatures down to 5°C.
- Achieves up to 500 microns dry film thickness in a single coat application.

### Physical Characteristics

Recommended Application Data	Wet [µm]	Dry [µm]	m²/l
Theoretical Coverage	150	125	6.64

Volume Solids	:	83 % (based on ASTM D2697)
Dry Film Thickness Range	:	125 µm to 500 µm
Flash Point	:	50 °C
Finish	:	Semi-gloss
Colour Range	:	Limited Colours
Standard Packing Size	:	20 L (16 L Base : 4 L Hardener)
Mix Ratio (by volume)	:	4 Base : 1 Hardener

### Application Method

AIRLESS SPRAY	:	Tip Size : 0.58 – 0.63 mm (23 – 25 thou) Pressure : 140 –165 kg/cm² (2000 – 2400 psi)
CONVENTIONAL AIR SPRAY	:	Possible application method. May require additional dilution to achieve good atomisation.
BRUSH OR ROLLER	:	Possible application method. However, additional coats may be required to achieve the recommended film thickness. Suitable for stripe coating, weld-seams, edges, corners, rivets, etc.

### Drying & Curing Time

Substrate Temperature	Touch Dry	Hard Dry	Overcoating Interval		Pot Life
			Min.	Max.	
15 °C	8 hours	16 hours	16 hours	7 days	3 hours
25 °C	4 hours	8 hours	8 hours	6 days	2 hours
35 °C	2 hours	4 hours	4 hours	5 days	1 hour

### Useful Information

THINNER	:	SOLVALUX 7-45 (Maksimal 10%)
CLEANER	:	SOLVALUX 7-77
STORAGE	:	Store in a cool dry shaded area.
SHELF LIFE AT 25 °C	:	24 months minimum when stored as prescribed in the MSDS.

## Surface Preparation

The service life span and the service performance of EPILUX 82 are directly related to the degree of surface preparation.

### STEEL

This product should be applied to a surface that has been blast cleaned. It can be applied either directly to steel or suitably primed surface

- Remove all wax, oil and grease by solvent cleaning in accordance with the guidelines given by SSPC-SP1.
- Where necessities remove weld spatter and round off all rough weld seams and sharp edges to a smooth surface.
- Abrasive blast clean to a minimum standard of Sa2½ (ISO 8501-1:1988) or SSPC-SP6.
- Any surface defects revealed by blast cleaning should be ground, filled or treated in a suitable manner.
- An average surface profile of 50 microns is acceptable but this average should not exceed 75 microns.
- After blasting, remove dust from the surface.
- The surface to be coated must be clean and dry.
- Apply Epilux 82 or suitable primer immediately after blasting to prevent oxidation and recontamination of the steel surface. In case of oxidation or recontamination, re-blast to the required standard.

To avoid condensation of moisture onto substrate prior to coating application, relative humidity should not exceed 85% and substrate temperature should be more than 3 °C above Dew Point.

## Suitable Primers

Epilux 610, Zincanode 685, Zincanode 668

## Notes

- The coating specifications given above are typical. For specific recommendations to suit individual applications please refer to your Berger Paints representative.
- Common to all epoxies this product will experience chalking on prolonged exposure to sunlight. However, this phenomenon is not detrimental to coating performance.
- Exposure to very low temperatures, high humidity or water ponding during and / or immediately after application may result in incomplete cure and / or discolouration that may compromise subsequent intercoat adhesion

## Safety Precaution

- Avoid contact with eyes and skin.
- Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use barrier cream.
- Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe in vapour or spray mist.
- This product is flammable. Keep away from sources of ignition. Do not smoke.
- Take precautionary measures against static discharge.
- In case of fire, blanket flames with foam, carbon dioxide or dry chemicals.

## First Aid

- Eyes** : In the event of accidental splashes, flush eyes with warm water immediately and seek medical advice.
- Skin** : Wash skin thoroughly with soap and water or approved industrial cleaner. Do Not Use solvents or thinners.
- Inhalation** : Remove to fresh air, loosen collar and keep patient rested.
- Ingestion** : In case of accidental ingestion, DO NOT INDUCE VOMITING. Obtain immediate medical attention.

For further safety information, please refer to our **Material Safety Data Sheet (MSDS)**

The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in the light of our experience and continuous product development.

R1-072025