



## LUXOL 6600 HAMMERTONE

Alkyd Hammertone Finish

### PRODUCT DESCRIPTION

A single component, alkyd coating pigmented with aluminium pigment to provide an attractive hammertone finish.

### DESIGN FEATURES

A hammertone finish coat for use in conventional alkyd coating systems.  
Suitable for both new construction and as a maintenance coating.  
For use on steel, wood, aged coatings etc.  
Good weathering and heat reflective properties and overall durability.  
Good opacity / hiding power.  
Easy application and easy maintenance coating.  
Suitable for both interior and exterior exposure.

### PHYSICAL CHARACTERISTICS

Recommended Application Data	Wet [ $\mu\text{m}$ ]	Dry [ $\mu\text{m}$ ]	$\text{m}^2/\text{l}$
Theoretical Coverage	55	25	18.4
Volume solids	46 % (based on ASTM D2697)		
Dry Film Thickness Range	30 $\mu\text{m}$ to 50 $\mu\text{m}$		
Flash Point	40° C		
Finish	Hammertone		
Colour Range	Limited shades		
Standard Packing Size	1 Litre and 5 Litres		

### APPLICATION METHOD

BRUSH OR ROLLER	Recommended method of application.
CONVENTIONAL AIR SPRAY	May be used. Dilution may be required to achieve good atomisation
AIRLESS SPRAY	May be used. Tip size : 0.43 – 0.53 mm (17 – 21 thou) Pressure : 110 – 150 $\text{kg}/\text{cm}^2$ (1600 – 2100 psi)

### DRYING TIME

Substrate Temperature	Touch Dry	Hard Dry	Overcoating Interval	
			Minimum	Maximum
15 °C	4 hours	12 hours	20 hours	Indefinite
25 °C	2 hours	8 hours	12 hours	Indefinite
35 °C	1 hour	6 hours	8 hours	Indefinite

### USEFUL INFORMATION

THINNER	: SOLVALUX 7-9 (Maximum 5% addition)
CLEANER	: SOLVALUX 7-9
STORAGE	: Store in a cool dry shaded area.
SHELF LIFE AT 25 °C	: 12 months minimum when stored as prescribed in the MSDS.



# BERGER PRODUCT SPECIFICATIONS

## SURFACE PREPARATION

The service life span and the service performance of LUXOL 6600 Hammertone are directly related to the degree of surface preparation.

### STEEL

- LUXOL 6600 Hammertone should be applied to a surface that has been suitably primed and built.
- The underlying system should be intact, sound and undamaged.
- Any loose or flaking coatings should be taken back to a firm edge.
- Ensure that the surface to be over-coated is clean, dry, free from dust, grease and oil, or any other surface contaminants.
- Remove all wax, oil and grease by solvent cleaning in accordance to guidelines given by SSPC-SP1.
- Dry brushing to remove soluble salts, dirt and dust.
- A fresh water wash must follow to remove all soluble salts.
- Always ensure that the maximum over-coating time for the primer/build coat is not been exceeded prior to application.

### WOOD/TIMBER

- Apply one coat of Berger Aluminium Wood Primer followed by one coat of Luxol 1000. Then apply Luxol 6600 Hammertone.

To avoid condensation of moisture onto substrate prior to coating application, relative humidity should not exceed 85% and substrate temperature should be more than 3°C above Dew Point.

<b>SUITABLE PRIMERS</b>	Luxaprime 1000, Berger Aluminium Wood Primer
<b>SUITABLE INTERMEDIATES</b>	Luxol 1000
<b>NOTES</b>	<ul style="list-style-type: none"> <li>• The coating specifications given above are typical. For specific recommendations to suit individual applications, please refer to your Berger Paints representative.</li> <li>• This product is not suitable for immersed conditions.</li> <li>• This product is not suitable for exposure to acidic or alkaline environments.</li> </ul>

## SAFETY PRECAUTION

Avoid contact with eyes and skin. Wear suitable protective clothing such as overalls, goggles, dust mask and gloves. Use barrier cream.

This product contains low flash point solvents, do not use in poorly ventilated areas especially in confined tank interiors.

Ensure that there is adequate ventilation in the area where the product is being applied. Do not breathe in vapour or spray mist.

This product is flammable. Keep away from sources of ignition. Do not smoke.

Take precautionary measures against static discharge.

In case of fire, blanket flames with foam, carbon dioxide or dry chemicals.

## FIRST AID

**Eyes** : In the event of accidental splashes, flush eyes with warm water immediately and seek medical advice.

**Skin** : Wash skin thoroughly with soap and water or approved industrial cleaner. Do Not Use solvents or thinners.

**Inhalation** : Remove to fresh air, loosen collar and keep patient rested.

**Ingestion** : In case of accidental ingestion, DO NOT INDUCE VOMITING. Obtain immediate medical attention.

For further safety information, please refer to our **Material Safety Data Sheet (MSDS)**

## DISCLAIMER

*The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he wishes to use it. As we have no control over the treatment of the product, the standard of surface preparation of the substrate, or other factors affecting the use of this product, we are not responsible for its performance nor would we accept any liability whatsoever or howsoever arising from the use of this product unless specifically agreed to in writing by us. The information contained in this data sheet may be modified by us from time to time, and without notice, in the light of our experience and continuous product development.*