

SAFETY DATA SHEET

EPILUX 68 HARDENER

Section 1. Identification

Product identifier : EPILUX 68 HARDENER
Product code : FEP68X000XXX
Other means of identification : Not available.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Not applicable.

Uses advised against

Not applicable.

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Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 1
ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
AQUATIC HAZARD (LONG-TERM) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 24.6%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 24.6%

GHS label elements, including precautionary statements

Hazard pictograms



Signal word

: Danger

Hazard statements

: H224 - Extremely flammable liquid and vapor.
H302 - Harmful if swallowed.
H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Section 2. Hazards identification

- Prevention** :
- P280 - Wear protective gloves. Wear eye or face protection.
 - P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P241 - Use explosion-proof electrical, ventilating or lighting equipment.
 - P242 - Use non-sparking tools.
 - P243 - Take action to prevent static discharges.
 - P233 - Keep container tightly closed.
 - P273 - Avoid release to the environment.
 - P270 - Do not eat, drink or smoke when using this product.
 - P264 - Wash thoroughly after handling.
- Response** :
- P391 - Collect spillage.
 - P362 + P364 - Take off contaminated clothing and wash it before reuse.
 - P302 + P352 - IF ON SKIN: Wash with plenty of water.
 - P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Storage** :
- P391 - Collect spillage.
 - P362 + P364 - Take off contaminated clothing and wash it before reuse.
 - P302 + P352 - IF ON SKIN: Wash with plenty of water.
 - P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P337 + P313 - If eye irritation persists: Get medical advice or attention.
- Disposal** :
- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	%	CAS number
toluene	≥50 - ≤75	108-88-3
xylene	≤3	1330-20-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

- Chemical formula** : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** :
- Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** :
- Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Extremely flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Section 5. Fire-fighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
toluene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 50 ppm 8 hours. PEL (long term): 188 mg/m ³ 8 hours.
xylene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (long term): 100 ppm 8 hours. PEL (long term): 434 mg/m ³ 8 hours. PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Section 8. Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Clear.
- Odor** : Not available.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Closed cup: 4°C (39.2°F)
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
toluene	23.17	3.1	DIN EN 13016-2			
butan-1-ol	<7.50064	<1				
xylene	6.7	0.89				

- Relative vapor density** : Not available.
- Relative density** : Not available.
- Density** : 0.85 g/cm³ [25°C (77°F)]
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
butan-1-ol	355	671	EU A.15
xylene	432	809.6	
toluene	480	896	

- Decomposition temperature** : Not available.
- Viscosity** : Not available.

Section 9. Physical and chemical properties and safety characteristics

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Oral	Rat	636 mg/kg	-
xylene	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Oral	Rat	4300 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
toluene	Eyes - Mild irritant	Rabbit	-	0.5 minutes	-
				100 mg	
	Eyes - Mild irritant	Rabbit	-	870 ug	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2	-
				mg	
	Skin - Mild irritant	Pig	-	24 hours 250	-
xylene				uL	
	Skin - Mild irritant	Rabbit	-	435 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20	-
				mg	
	Skin - Moderate irritant	Rabbit	-	500 mg	-
	Eyes - Mild irritant	Rabbit	-	87 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5	-
				mg	
	Skin - Mild irritant	Rat	-	8 hours 60 uL	-
	Skin - Moderate irritant	Rabbit	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Sensitization

Not available.

Mutagenicity

Section 11. Toxicological information

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes skin irritation.
Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Section 11. Toxicological information

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
EPILUX 68 HARDENER	695.0	3928.6	210379.5	N/A	N/A
toluene	636	N/A	N/A	49	N/A
xylene	4300	1100	5000	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
toluene	Acute EC50 >433 ppm Marine water	Algae - <i>Skeletonema costatum</i>	96 hours
	Acute EC50 11600 µg/l Fresh water	Crustaceans - <i>Gammarus pseudolimnaeus</i> - Adult	48 hours
	Acute EC50 6000 µg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 5500 µg/l Fresh water	Fish - <i>Oncorhynchus kisutch</i> - Fry	96 hours
xylene	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days
	Acute LC50 8500 µg/l Marine water	Crustaceans - <i>Palaemonetes pugio</i>	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - <i>Pimephales promelas</i>	96 hours

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
toluene	2.73	90	Low
xylene	3.12	8.1 to 25.9	Low

Mobility in soil

Soil/water partition coefficient (K_{oc})	: Not available.
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Other adverse effects	: No known significant effects or critical hazards.
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Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	UN1263	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3 	3  	3 	3  	3  
Packing group	II	II	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes.

Additional information

- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Special provisions 640 (C)
Tunnel code (D/E)
- ADN** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Special provisions 640 (C)

- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

- Transport in bulk according to IMO instruments** : Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory: Not determined.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

History

Date of printing : 11/23/2024

Date of issue/Date of revision : 11/23/2024

Date of previous issue : 3/3/2021

Version : 3.1

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

Procedure used to derive the classification

Section 16. Other information

Classification	Justification
FLAMMABLE LIQUIDS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A AQUATIC HAZARD (LONG-TERM) - Category 2	On basis of test data Calculation method Calculation method Calculation method Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.